



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-7
Job Sheet 172811



Part No: D3245-7

Job Qty: 12 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 7 IPP C 04.11.17 Made in-house KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:EC IPP Rev:C 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/10/18	0.00	0.00	Start Up Waterjet		De 18/03/01
100	Waterjet	12 pcs		3/12/18	0.00	0.58	Waterjet1		De 18/03/01
110	QC	12 pcs		3/12/18	0.00	0.00	QC2 Waterjet-1		De 18/03/01
120	QC	12 pcs		3/12/18	0.00	0.00	QC8-2		38
130	Packaging	12 pcs		3/12/18	0.00	0.00	Packaging3 GA.		MAR 01 2018
140	QC21-SA	12 Ea		3/12/18	0.00	0.00	QC21		MAR 02 2018

Part Op 100 - 1-Cut as per Dwg D3245
Descriptions: 130 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	5.0640 sf (.422 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245	5	61	0

Part Specifications

Specifications could not be found.

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐
NCR No. _____		Scrap ☐	Machining ☐	Small Fah ☐	d. Eng. Coord. ☐
		Use-as-is ☐	Thermoforming ☐		e/Packaging ☐
		Suspected Unapproved ☐			Supplier ☐
Date : _____		Step #: _____		MRB (QSI042) Approval	
Description Work _____				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Newmarket, ON A6A 1K7
 CANADA
 TEL.: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 03/01/18

DART
 AEROSPACE
 Container No: S046789
 Part: D3245-7
 Job No: 172811
 Serial No/Batch: S046789
 Revision:
 Inspector:

Root Cause			
Environment ☐	No Re-verification ☐	Crushing ☐	Heat Treat ☐
Design ☐	Operator ☐	Heat Treat ☐	Wave/Twist in Tube ☐
Doc/Data ☐	Offset/Setup ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Equip/Tooling ☐	Supplier ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Handling/Pre ☐	Training ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Material ☐	Use for Testing ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Internal Transport ☐	Poor Information ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Tribal Knowledge ☐	Rushing ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Substation ☐	Process Improvement ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
Misidentified ☐	Past Due ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐
OTHER :			

Grain ☐	Positioned Wrong ☐
Weld ☐	Outside Dimensions ☐
Wrong Stock Pulled ☐	Over/Under tolerance ☐
Out of Sequence ☐	Part Incorrect ☐
Off-set ☐	Part Lost/Missing ☐
Mislabeled ☐	Part Moved ☐
Fit/Function ☐	Drawing ☐
Misaligned/off center ☐	Finish ☐
	Misread ☐
	Turning Sequence ☐

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					